SO 121129 April 28th

Work Order ID 131564

131564

Wednesday, April 15, 2015 12:38:57 PM

Item ID: D206-559-033 **Accept** *N900040100* **Setup Start** *NS1*

Revision ID: **Stop** *NS2*

Item Name: Bearpaw Wearplate 3

Start Date: 4/16/15 **Start Qty:** 1.00 *1* **Cust Item ID:**

Required Date: 4/22/15 **Req'd Qty:** 1.00 *1* **Customer:**

Reference:

Run Start *NR1*

Stop *NR2*

Approvals: **Process Plan:** [signature] **Date:** 15-4-15 **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Draw Nbr	Revision Nbr
D206-559	REV L

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	Document Control	0.00			DAS 26 9-89	3x	DAS 26 9-89		APR 22 2015
100	DOCUMENT CONTROL								
DC	**Memo**	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and type labels per PPP D206-559-033 CHG 003				DAS 6 9-89				
105	Pick Kit	0.00				3	DAS 46 9-89		APR 22 2015
105									
Packaging	**Memo**	0.00							
Packaging									
110	QC4- 100% Inspect kits for completeness	0.00			DAS 26 9-89	3x			APR 22 2015
110									
QC	**Memo**	0.00							
Quality Control									

Work Order ID 131564

131564

Wednesday, April 15, 2015 12:38:57 PM

Item ID: D206-559-033 **Accept** *N9000040100* **Setup Start** *NS1*

Revision ID: **Stop** *NS2*

Item Name: Bearpaw Wearplate

Start Date: 4/16/15 **Start Qty:** 1.00 *1* **Cust Item ID:**

Required Date: 4/22/15 **Req'd Qty:** 1.00 *1* **Customer:**

Reference:

Run Start *NR1*

Stop *NR2*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00				3x	DAS 46 9-80		APR 22 2015
120	Packaging								
Packaging	**Memo**	0.00							
Packaging	Identify and pack for shipping as per PPP D206-559-033								
	Location: FG 0028								
	PPP Rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
130						MLJ		15-04-22	
QC	**Memo**	0.00							
Quality Control									

MF 15-4-22

Picklist Print

Wednesday, April 15, 2015 12:39:17 PM

Work Order ID: 131564 *131564*

Parent Item: D206-559-033 *D206-559-033*

Parent Item Name: Bearpaw Wearplate

Start Date: 4/16/15 **Required Date:** 4/22/15

Start Qty: 1.00 **Required Qty:** 1.00

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP Rev B
10.10.04 per DSI9527 EC verified by:DD IPP REV:C 14.05.01
AS PER ECN14-544 DD VERF:JLM

Component Item ID / Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-17A		Purchased	No				Each	257.0000		12			DAS 46
AN4-17A									**			DAS 66 9-89	
Bolt													

Location	Loc Qty	Loc Code	
ST325A	100		
M131800	100		
ST343	157		
M129909	6		
M131139	4		
M131377	147		12

DAS 26 9-89

AN4-20A		Purchased	No				Each	153.0000		12			DAS 46
AN4-20A									**			DAS 66 9-89	
Bolt													

Location	Loc Qty	Loc Code	
GA	51		
116419	51		
ST325A	50		
m131803	50		
ST343	52		
131677	52		12

DAS 26 9-89

D3859-041		Manufactured	No				Each	1.0000		2			DAS 46
D3859-041									**	129656		DAS 66 9-89	
Wearplate													

Location	Loc Qty	Loc Code	
ST613	1		
130247	1		

DAS 26 9-89

Work Order ID: 131564
131564
Parent Item: D206-559-033
D206-559-033
Parent Item Name: Bearpaw Wearplate

Start Date: 4/16/15 **Required Date:** 4/22/15
Start Qty: 1.00 **Required Qty:** 1.00

MS21042L4 Purchased No Each 1,529.000 12
MS21042L4
Locknut

Location		Loc Qty	Loc Code	
FP001		42		
	m124231	42		
GA		574		
	m127813	574		
ST260a		370		
	m130799	56		
	m131803	314		12
ST305		543		
	426	426		
	m128300	8		
	m130922	97		
	m131618	12		

DAS 26 9-89

NAS1149D0463J Purchased No Each 5,679.000 12
NAS1149D0463J
WASHER

Location		Loc Qty	Loc Code	
GA		41		
	M129390	41		
ST269		5638		
	M129682	211		
	M130799	427		
	M132035	5000		

132035

DAS 26 9-89

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					(2)		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	(12)		AN4-17A	BOLT
8	12	8	12	8	(12)		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	(12)	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	(12)		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

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